VSO® LowPro Miniature Proportional Valve

Low Profile Proportional Valve

The VSO® LowPro is a miniature proportional valve that controls the flow rate of inert gases. Typical flow rates up to 50 SLPM with a maximum of 1.5 Watts at room temperature. At just 16 mm wide by 14 mm tall, the valve can be populated into the smallest portable device improving performance, size and weight. With an orifice of up to 0.080" (2.03 mm) and a weight of 12 g, the VSO® LowPro can perform the function of valves three times its size without sacrificing the power. Mounting only requires a simple, machined manifold.

Markets

- Portable Oxygen Concentrators
- Ventilators
- Patient Monitors

Typical Applications

- Pressure Control
- Volumetric Flow Control
- Pulse Dose Control

Features

- Very low power required of typically 1 Watt enables portable capability and low power control increasing battery life or reducing the size of your power supply or battery
- Low profile design simplifies mounting and eliminates cartridge configurations that require complex & expensive machining
- Delivers consistent performance on every valve
- Reach, RoHS, ISO 15001, IP65, and CE compliant

Product Specifications

Physical Properties

Valve Type:
2-Way Normally Closed
Media:
Air, Oxygen or any non-reactive, non-condensing gases
Operating Environment:
32 to 131°F (0 to 55°C)
Storage Temperature:
-40 to 158°F (-40 to 70°C)
Length:
0.80 in (20 mm)
Width:
0.63 in (16 mm)
Height:
0.55 in (14 mm)
Porting:
Face Seal to Manifold with integrated FKM seal
Weight:
0.42 oz (12 g)

Electrical

Power:
1.0 Watt Typical 2.0 Watt Maximum
Voltage:
5, 12 and 24 VDC *See Table 2*
Electrical Termination:
4.5" (114 mm) Wire leads [26 AWG] with Molex 50-57-9402 connector

Wetted Materials

Body & Cover:
Aluminum 400 Series Stainless Steel
Armature & Spring:
Carbon Steel (Nickel Plated) Stainless Steel
Coil:
Urethane Polyvinyl Butyral
All Others:
FKM, Epoxy
Regulatory:
Compliant with RoHS directive (2002/95/EC), REACH EC 1907/2006, ISO 15001, IP65(IEC/EN 60529), and CE

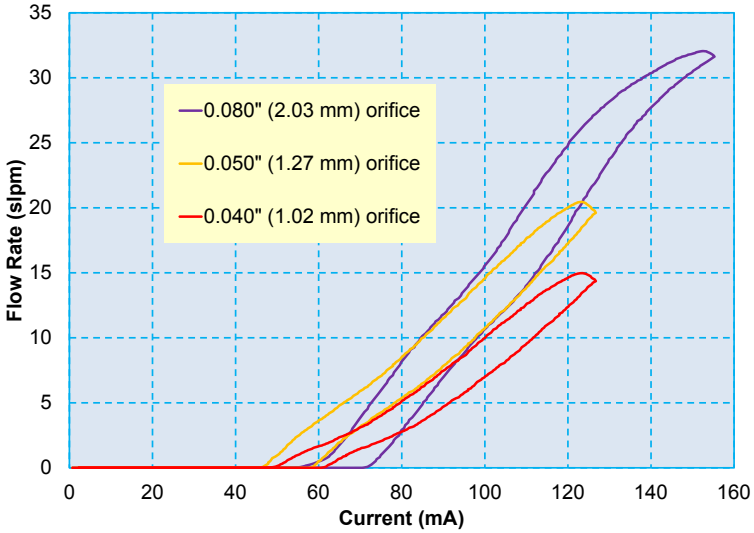
Performance Characteristics

Leak Rate:
The leakage shall not exceed the following values: Internal: 0.5 SCCM of Air with a differential pressure of 50 psid External: 0.2 SCCM of Air with a differential pressure of 50 psid
Operating Pressure:
0 - 50 psi (3.45 bar) 0 - 30 psi (2.07 bar) *See Table 1*
Vacuum:
0-27 in Hg (0-686 mm Hg)
Proof Pressure:
100 psi (6.9 bar)
Orifice Sizes:
0.040 in (1.02 mm) 0.050 in (1.27 mm) 0.080 in (2.03 mm)
Hysteresis:
10% of full scale current (Typical) 15% of full scale current (Maximum)
Recommended Filtration:
40 µm (not supplied)
Response time:
10 ms Typical
Reliabilty:
100 Million Cycles

VSO® LowPro Low Profile Proportional Valve

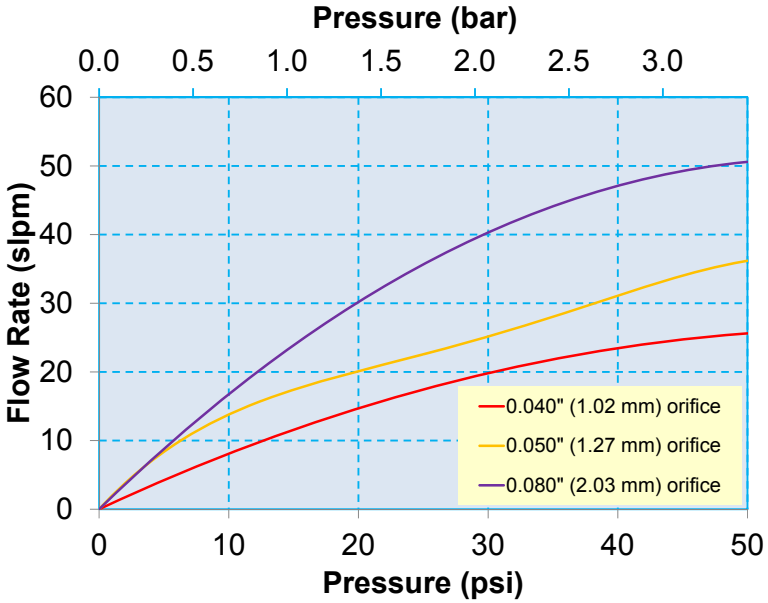
Typical Flow Curve

All Models
Typical Air Flow with 12 VDC Coil @ 25 psid (1.7 bar)



Pressure vs Flow Curve

The curve below shows the maximum output flow for each orifice size as a function of inlet pressure up to the maximum rated pressure for the valve.



Pressure and Flow Capabilities

Table 1

Model No.	Orifice Diameter	Cv at Maximum Pressure	Maximum Inlet Pressure	Maximum Differential Pressure
4	0.040" (1.02 mm)	0.010	50psi (3.45 bar)	50 psig (3.45 bar)
5	0.050" (1.27 mm)	0.025	50 psi (3.45 bar)	50 psig (3.45 bar)
8	0.080" (2.03 mm)	0.062	50psi (3.45 bar)	30 psig (2.07 bar)

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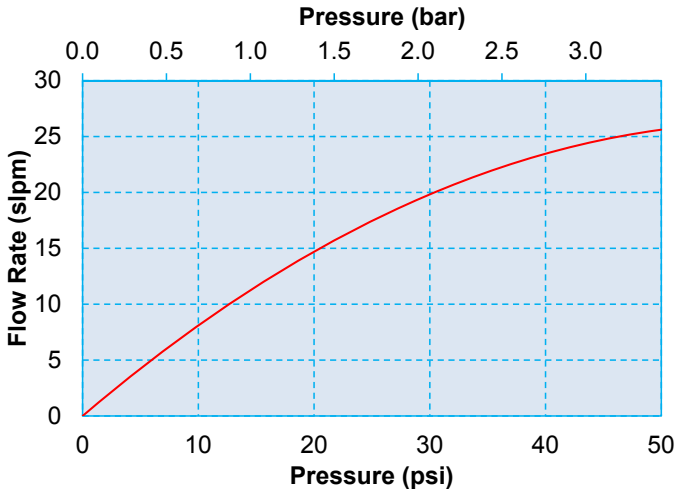
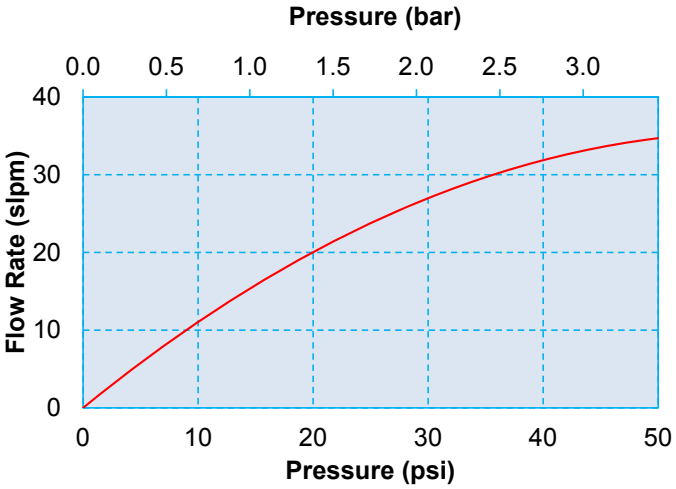
VSO® LowPro Sizing Charts

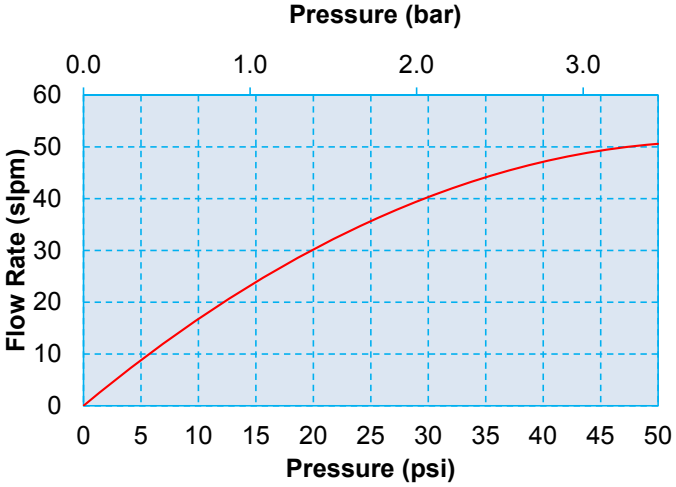
Model 4 - 0.040" (1.02 mm) Orifice



Model 5 - 0.050" (1.27 mm) Orifice



Model 8 - 0.080" (2.03 mm) Orifice



VSO® LowPro Low Profile Proportional Valve

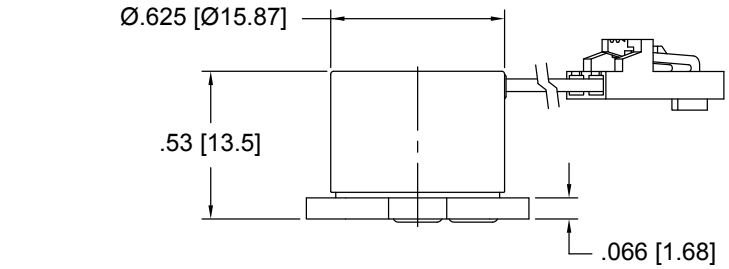
Pneumatic Interface

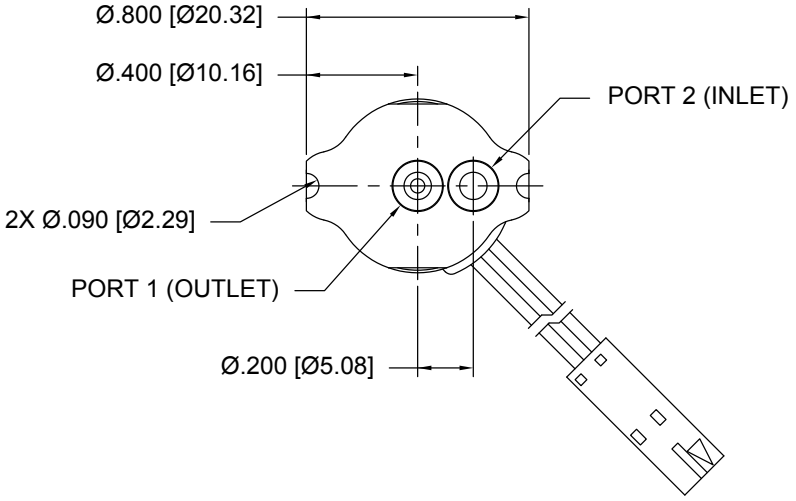
VSO® LowPro Manifold Mount

Mechanical Integration

Dimensions

VSO® LowPro Basic Valve Dimensions

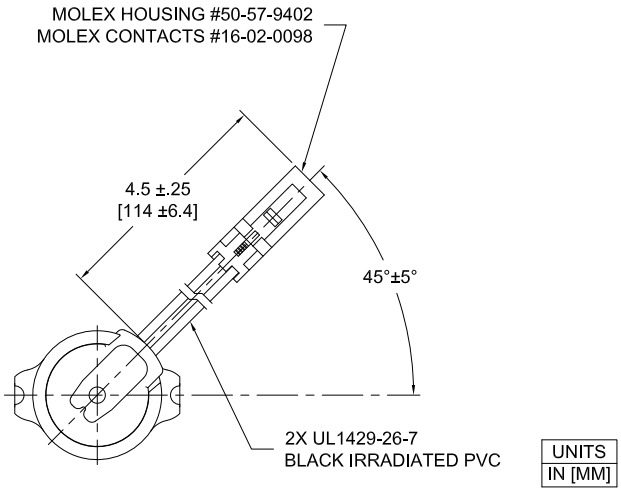




UNITS
IN [MM]

VSO® LowPro Low Profile Proportional Valve

Electrical Interface



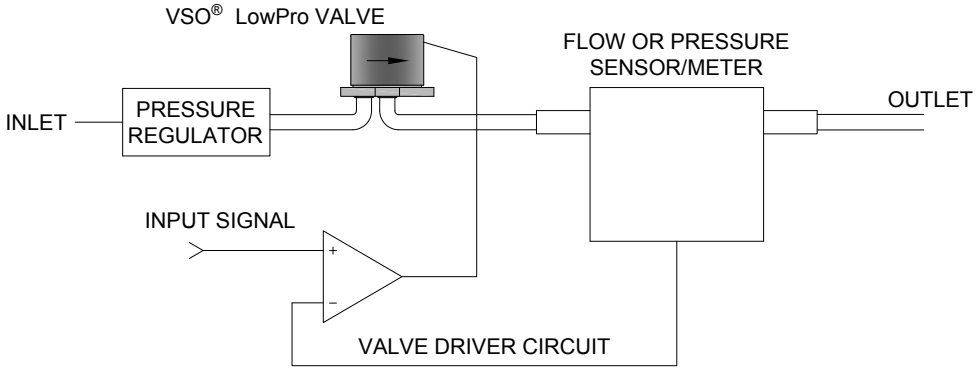
Electrical Requirements

Table 2

Rated Voltage	Nominal Coil Resistance at 20°C	Control Current at Maximum Flow	
		Model 4 & 5	Model 8
5 VDC	10 Ω	320 mA	385 mA
12 VDC	64 Ω	125 mA	156 mA
24 VDC	180 Ω	75 mA	92 mA

Installation and Use

Typical Valve Set-up



Valve Electrical Control

Basic Control:
The VSO® LowPro valve can be controlled by either voltage or current; however, it is highly recommended that current control be employed to ensure the most repeatable valve flow performance.

PWM Control:
For PWM control, the signal applied to the valve should have a frequency of 10 kHz or greater. Optimum frequency will be application dependent.

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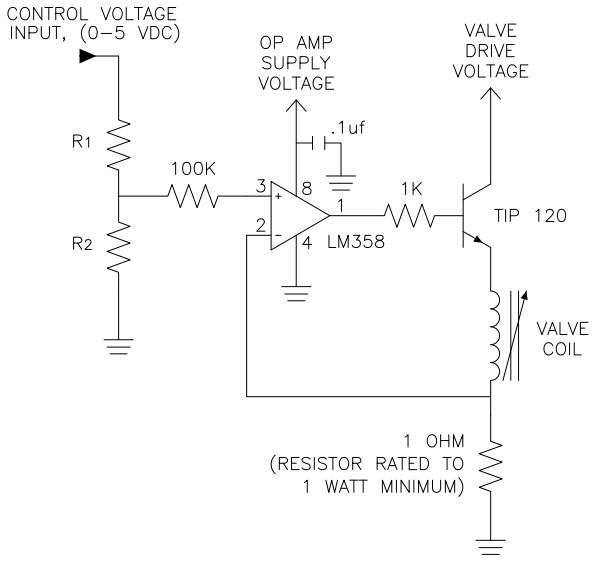
Installation and Use

Suggested VSO® LowPro Current Driver Schematic



This simple current driver circuit draws only 1 mA at the input control (0-5VDC) and provides control for any VSO® LowPro valve configuration regardless of valve voltage or resistance.

Table 3 (below) describes the recommended R1 and R2 resistor values based upon the full shut-off current.

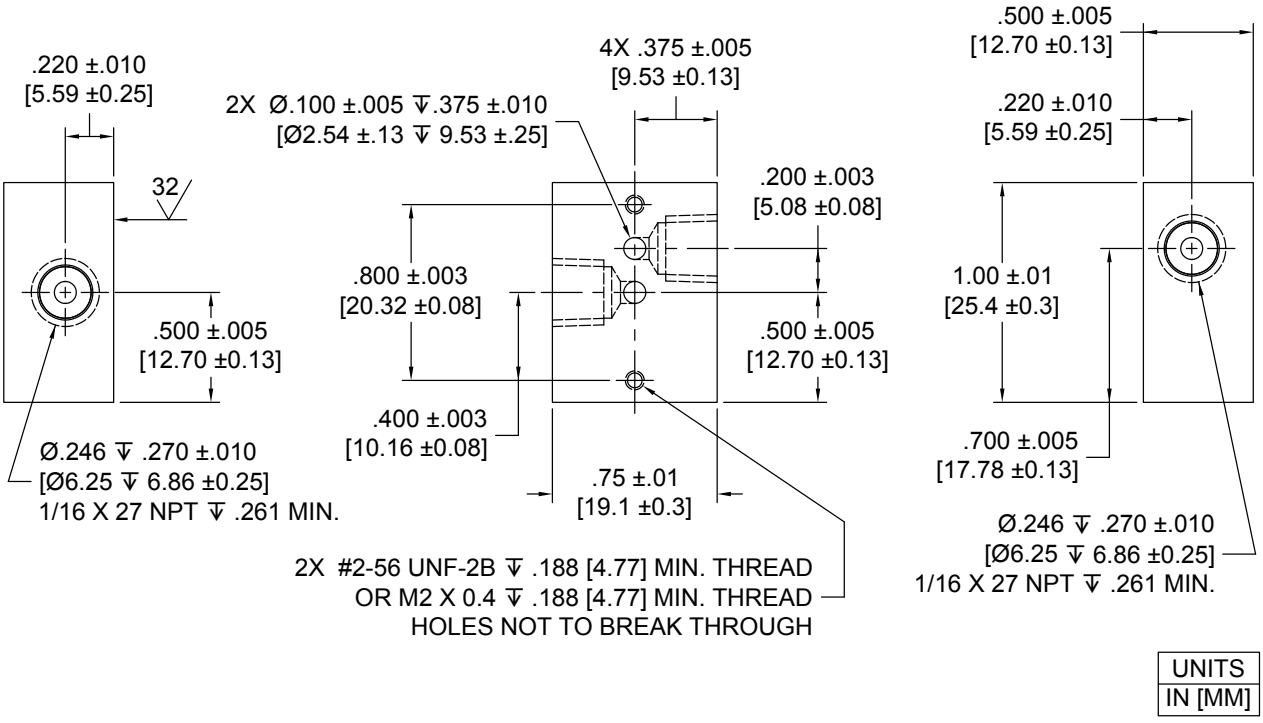
Table 3: Selectable Resistor Values for a Low Current (1 mA) LM358-Based Current Driver (Models 4, 5 & 8)

Minimum Available Voltage (VDC)	Valve Drive Voltage (VDC)	Nominal Coil Resistance @ 20 °C (Ohms)	Input Current for Full Flow (mA)	R1 (Ohms)	R2 (Ohms)
5	7	11.9	390	4990	422
12	14	68.4	157	8660	115
24	26	273.6	94	8660	34

Installation and Use

Manifold & Dimensions & Design

Not shipped with valves.
Parker Precision Fluidics recommends 24 in-oz (17 N-cm) of torque for the screws.



UNITS
IN [MM]

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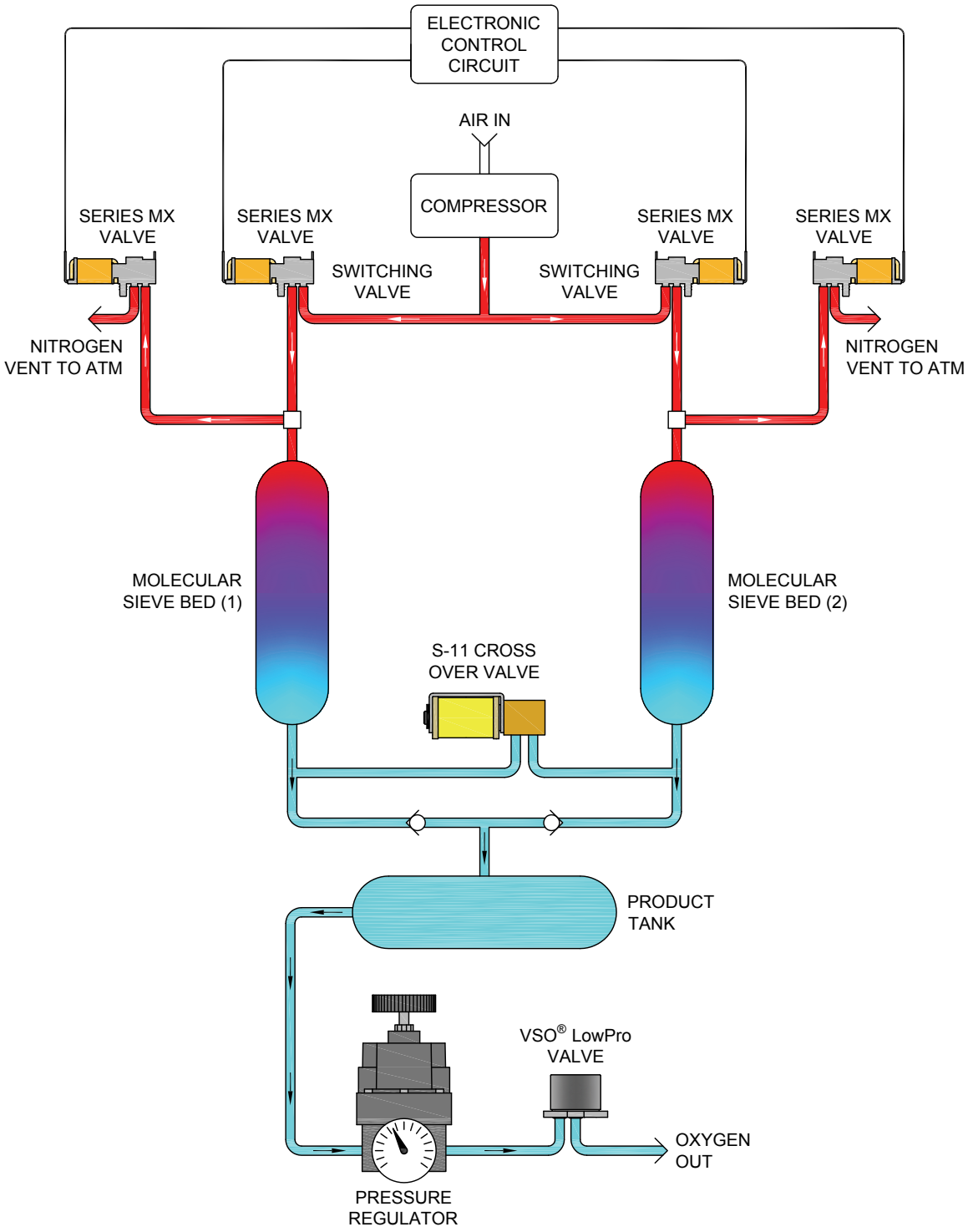
Typical Flow Diagram

Oxygen Concentrator Application



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Accessories

12.5" Adapter Wire Leads
290-006061-003

Single Station Manifold
890-009042-001

Screw #2-56 x 3/16"
Socket Head Cap Screw
191-000112-404
(see valve mounting recommendations above)

Manifold O-Ring (FKM)
190-007059-001
(supplied with valve)

Ordering Information

Sample Part ID	935	-	4	0	0	05	0	-	000
Description	**Series**	**-**	**Model Number**	**Pneumatic Interface**	**Elastomer**	**Voltage**	**Electrical Interface**		
Options	935	-	4: 50psi / 0.040" (1.02 mm) 5: 50psi / 0.050" (1.27 mm) 8: 30psi / 0.080" (2.03 mm)	0: Manifold Mount	0: FKM Seals	05: 5 VDC 12: 12 VDC 24: 24 VDC	0: Wire Leads w/ connector	-	000

Accessories	
290-006061-003: 12.5" Wire Leads	Not supplied with the valve.
890-009042-001 Single Station Manifold	Not supplied with the valve.
190-007059-001 Manifold O-Ring (FKM)	Supplied with the valve.
191-000112-404 Screw #2-56 x 3/16" Socket Head Cap Screw	Not supplied with the valve. See valve mounting recommendations above

NOTE: In order to provide the best possible solution for your application, please provide the following requirements when contacting Applications Engineering:

- Media, Inlet & Outlet Pressures
- Minimum Required Flow Rate
- System Supply Voltage
- Media & Ambient Temperature Range

ORDER ON-LINE

Please click on the Order On-line button to configure your VSO® LowPro Proportional Valve (or go to www.parker.com/precisionfluidics/VSOLowProMiniatureProportionalValve). For more detailed information, visit us on the Web, or call and refer to VSO® LowPro Performance Spec. 790-002490-001.

For more information call +1 603 595 1500 or email ppfinfo@parker.com
Visit www.parker.com/precisionfluidics

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